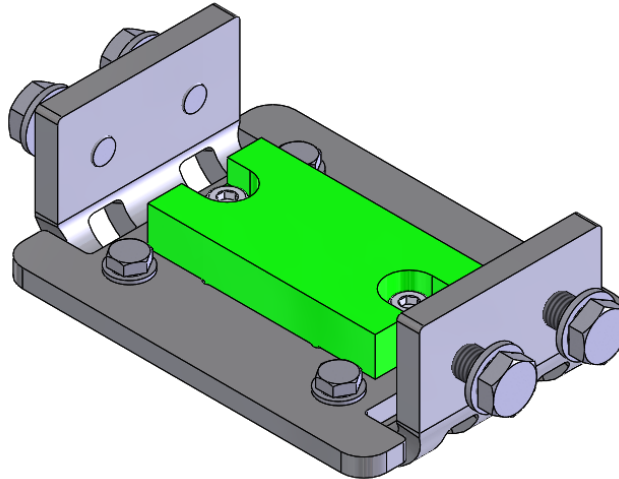


Anti-Lift Plate Heavy Festoons

Order-Number:
03-G090-0071



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1 Required Tools

- Wrench SW13
- Wrench SW19
- Torque wrench SW13 (21 Nm)
- Torque wrench SW19 (74 Nm)
- Calliper up to 180 mm
- Drill Ø13.5 mm

2 Sequence of Assembly Works

2.1 Remove the old Anti-Lift Plate

Loosen the screws (M12) fixing the anti-lift plate to the side shields and remove the anti-lift plate.

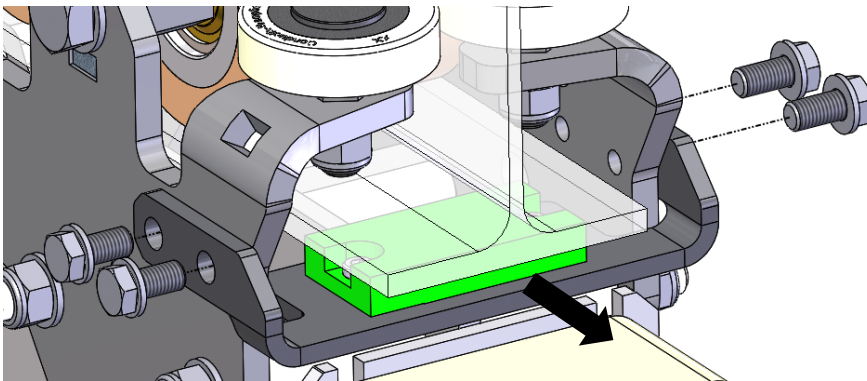


Fig. 1: Remove the old anti-lift plate

2.2 Drill out the thread in the side shields

Drill out the M12 threads in the side shields to M12 through holes with a diameter of 13.5 mm.

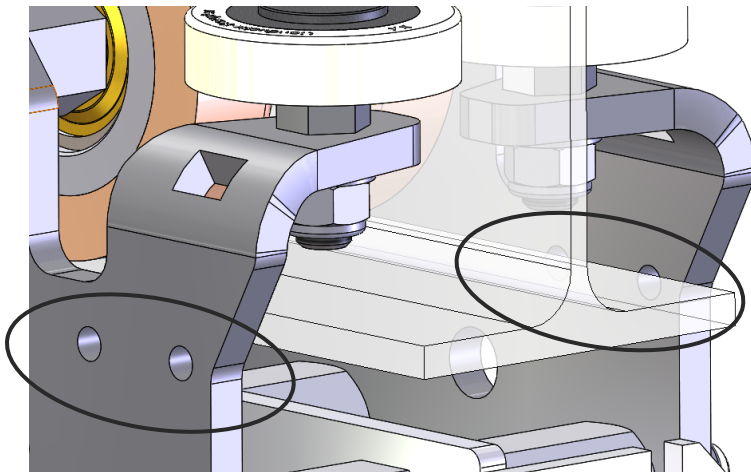


Fig. 2: Drill a hole with a diameter of 13.5 mm

2.3 Apply corrosion protection to the drilled out holes

- Degrease the holes and the surrounding areas
- Apply brushable liquid zinc coating to the blank surfaces

Anti-Lift Plate Heavy Festoons

2.4 Measure the Distance between the Side Shields

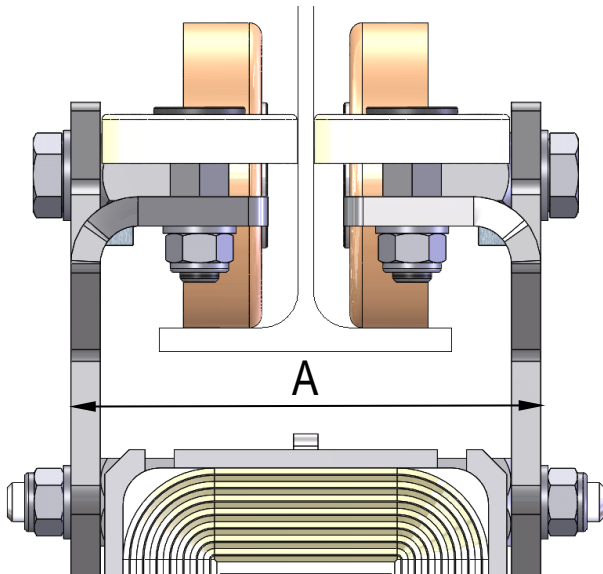


Fig. 3: Distance between the Side Shields

2.5 Prepare new Anti-Lift Plate

Set width according to the distance of the side shields and tighten the M8 hexagonal screws. The screws are equipped with a Tuflok-Coating. There is no need to secure the screws otherwise.

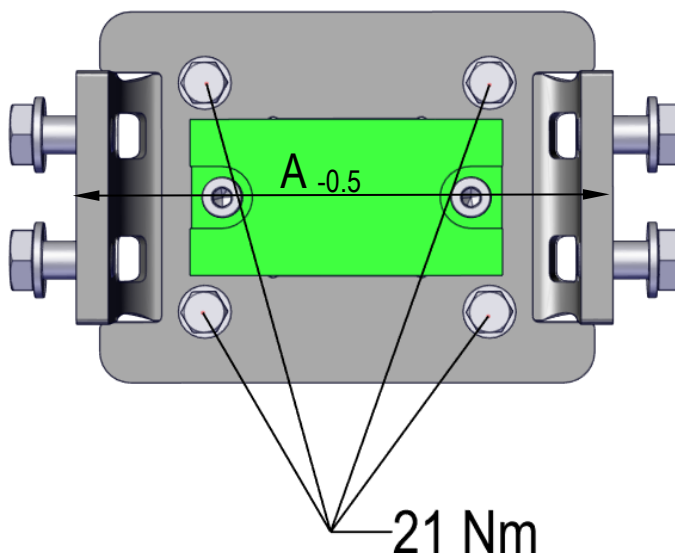
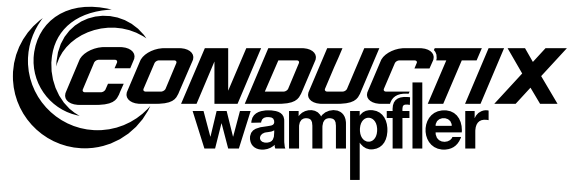


Fig. 4: Prepare new Anti-Lift Plate

Installation Instructions



Anti-Lift Plate Heavy Festoons

2.6 Mount the new Anti-Lift Plate

In order to insert the new anti-lift plate between the side shields remove the M 2 screws. Position the anti-lift plate between the side shields and tighten the M12 screws. The screws are equipped with a Tuflok-Coating. There is no need to secure the screws otherwise.

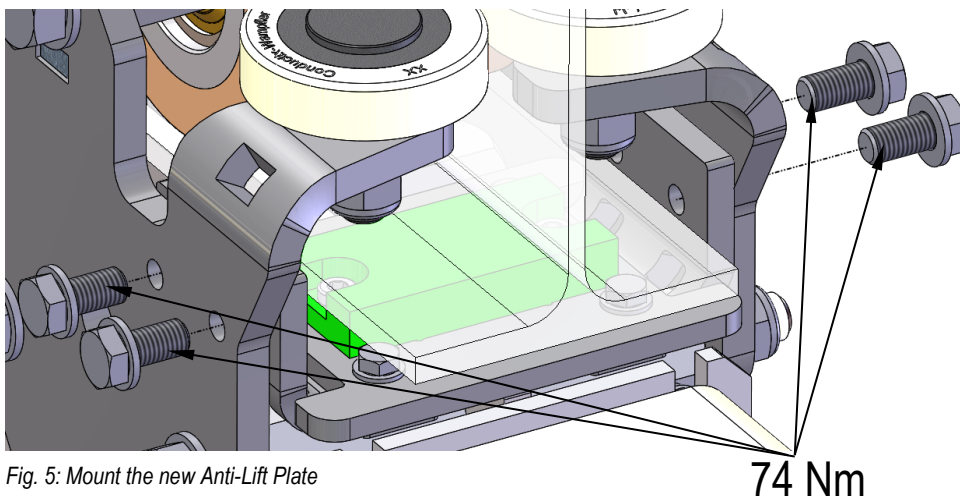


Fig. 5: Mount the new Anti-Lift Plate

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